



ASSEMBLY AND CARE INSTRUCTIONS

JUST FOR KIDS

355

VERSION: 8920100 (Revised 11/17)



SALES AND SERVICE **spiethamerica.com**

Canada and International

135 Forestview Road, Oro-Medonte,
Ontario, Canada L3V 0R4

Toll-Free: (800) 563-6479
Telephone: (705) 325-2274
Fax: (705) 325-1485

service.ca@spiethamerica.com

USA

3327 Ranger Road
Lansing, MI 48906

Toll-Free: (800) 331-8068
Telephone: (517) 999-8230
Fax: (517) 999-8245

service.usa@spiethamerica.com

Thank you for purchasing a product from our line of **Just for Kids** Gymnastics Apparatus. We appreciate your business and value you as a customer.

Our immensely popular **Just for Kids** line of equipment will attract your littlest gym members – even tots! You can build it a piece at a time as your budget allows or as a whole circuit in as little as 17' x 17' feet of floor space. Not only are all **Just for Kids** parts interchangeable, but you can also convert your primary pieces of equipment into a wide range of fun, preschool accessories. Just for Kids grows with you.

This apparatus is manufactured of the finest materials and has been thoroughly inspected before leaving our plant. We are sure you will be pleased with its quality, durability and performance.

Please read the following instructions carefully before assembling and using your new equipment, as they pertain to the particular apparatus you have purchased.



The exclamation mark symbol when seen in this manual is used to indicate warnings or items that require special attention during the use or assembly of the apparatus.



Assembly, set-up and adjustment of this equipment should only be undertaken by qualified persons. At no time should children or other unqualified persons undertake the assembly, set-up, installation or adjustment of this equipment.



THE SPIETH AMERICA JUST FOR KIDS LINE IS DESIGNED AND INTENDED FOR USE BY BEGINNER LEVEL GYMNASTS UNDER A WEIGHT OF 150 LBS (68 KG).

For assembly and set-up instructions, please read and follow all instructions below as they apply to your particular piece or pieces of equipment.

Tools Required:

- 7/32" Allen key (Supplied with Just For Kids apparatus)
- 1/2" Wrench or Adjustable (Used with Ring Tower)

For information on **REPLACEMENT PARTS**, please see second section of this manual.

Be sure to read and follow all **SAFETY INSTRUCTIONS** on the last page of this manual before attempting to use the apparatus.

Table of contents

1. Apparatus description	4
1.1. 360 - Just For Kids Parallel Bars	4
1.2. 361 - Just For Kids Uneven Bars	4
1.3. 362 - Just for Kids High Bar	4
1.4. 363 - Just for Kids Ring Frame	5
1.5. 364 - Just For Kids Low Bar	5
1.6. 355-CS - Just for Kids Complete System	5
1.7. 355-55 - Just for Kids High Rail Assembly	6
1.8. 355-60 - Just for Kids Low Rail Assembly	6
1.9. 355-105 Just for Kids Ring Frame Adjusting Tubes Assembly	6
 2. Set-Up, Assembly and Adjustments	 8
2.1. Pre-Assembly Instruction for Just for Kids Uprights (#355-05)	9
2.2. Just for Kids Individual Apparatus Set-up and in-line layout	10
2.3. Just for Kids Complete System Set-up - 355-CS	11
2.4. Just for Kids Rail to Adjusting Tube Assembly	13
2.5. Just for Kids Rail & Adjusting Tube Assembly to Uprights Assembly	14
2.6. Just for Kids Ring Frame to Uprights Assembly	15
2.7. Changing Just for Kids Apparatus Configurations	16
2.8. Equipment Height Adjustment	16
2.9. Horizontal Adjustment of Uprights	17
 3. Spare parts	 18
 4. SAFETY	 19

1. Apparatus description

1.1. 360 - Just For Kids Parallel Bars

The SPIETH America 360 Just for Kids Parallel Bars includes the following items:

- **Just for Kids Base Assembly (#355-01):** 1 Pair
- **Just for Kids Upright Assembly (#355-351):** 2 Pairs
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 2 Pieces
- **Just for Kids Low Adjusting Tube (#355-62):** 4 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 2 Pieces
 - Complete with mounting hardware



1.2. 361 - Just For Kids Uneven Bars

The SPIETH America 361 Just for Kids Uneven Bars includes the following items:

- **Just for Kids Base Assembly (#355-01):** 1 Pair
- **Just for Kids Upright Assembly (#355-351):** 2 Pairs
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 2 Pieces
- **Just for Kids Low Adjusting Tube (#355-62):** 2 Pieces
- **Just for Kids High Adjusting Tube (#355-57):** 2 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 2 Pieces
 - Complete with mounting hardware



1.3. 362 - Just for Kids High Bar

The SPIETH America 362 Just for Kids High Bar includes the following items:

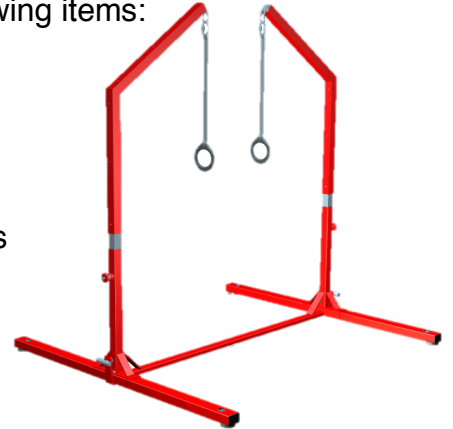
- **Just for Kids Base Assembly (#355-01):** 1 Pair
- **Just for Kids Upright Assembly (#355-351):** 1 Pair
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 1 Piece
- **Just for Kids High Adjusting Tube (#355-57):** 2 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 1 Piece
 - Complete with mounting hardware



1.4. 363 - Just for Kids Ring Frame

The SPIETH America 363 Just for Kids Ring Frame includes the following items:

- **Just for Kids Base Assembly (#355-01):** 1 Pair
- **Just for Kids Upright Assembly (#355-351):** 1 Pair
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 1 Piece
- **Just for Kids Ring Frame Adjusting Tube (#355-306):** 2 Pieces
- **Just for Kids Set of Rings (#355-110):** 1 Pair



1.5. 364 - Just For Kids Low Bar

The SPIETH America 364 Just for Kids Low Bar includes the following items:

- **Just for Kids Base Assembly (#355-01):** 1 Pair
- **Just for Kids Upright Assembly (#355-351):** 1 Pair
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 1 Piece
- **Just for Kids Low Adjusting Tube (#355-62):** 2 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 1 Piece
 - Complete with mounting hardware



1.6. 355-CS - Just for Kids Complete System

The SPIETH America 355-CS Just for Kids Complete System includes 1 each of the Apparatus Assemblies 360, 361, 362 and 363 as well as a 4 Station Circuit Base and a 4-piece set of Multi color Circuit Mats. The following is a breakdown of all components for reference:

- **Just for Kids Base Assembly (#355-01):** 4 Pairs
- **Just for Kids Upright Assembly (#355-351):** 6 Pairs
 - Assembled c/w Locking device & clamp
- **Just for Kids Cross Tube (#355-361):** 6 Pieces
- **Just for Kids High Adjusting Tube (#355-57):** 4 Pieces
- **Just for Kids Low Adjusting Tube (#355-62):** 6 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 5 Pieces
 - Complete with mounting hardware
- **Just for Kids Ring Frame Adjusting Tube (#355-306):** 2 Pieces
- **Just for Kids Set of Rings (#355-110):** 1 Pair
- **Just for Kids 4 Station Circuit Base (#355-154):** 1 Piece
- **Just for Kids 4 Pieces Set Circuit Mat (#355-230):** 1 Set



1.7. 355-55 - Just for Kids High Rail Assembly

The SPIETH America 355-55 Just for Kids High Rail Assembly includes the following items:

- **Just for Kids High Adjusting Tube (#355-57):** 2 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 1 Piece
 - Complete with mounting hardware

FIBERGLASS RAIL WITH WOOD VENEER ASSEMBLY PART NO. 355-65A



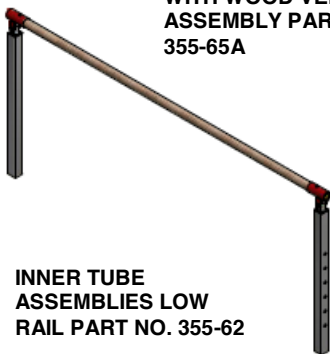
INNER TUBE HIGH RAIL PART NO.355-57

1.8. 355-60 - Just for Kids Low Rail Assembly

The SPIETH America 355-60 Just for Kids Low Rail Assembly includes the following items:

- **Just for Kids Low Adjusting Tube (#355-62):** 2 Pieces
- **Just for Kids Veneered Fiberglass Rail (#355-65A):** 1 Piece
 - Complete with mounting hardware

FIBERGLASS RAIL WITH WOOD VENEER ASSEMBLY PART NO. 355-65A

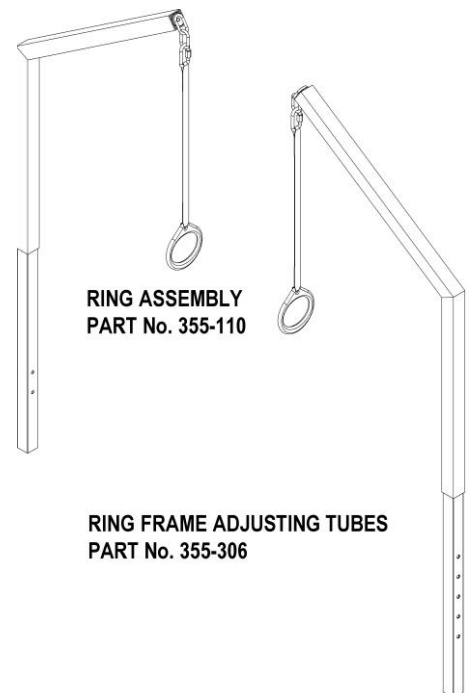


INNER TUBE ASSEMBLIES LOW RAIL PART NO. 355-62

1.9. 355-105 Just for Kids Ring Frame Adjusting Tubes Assembly

The SPIETH America 355-105 Just for Kids Ring Tower Adjusting Tubes Assembly includes the following items:

- **Ring Frame Adjusting Tube (#355-306):** 2 Pieces
- **Rings Assembly (#355-110):** 1 Pair
 - Assembled c/w straps & Quick Link

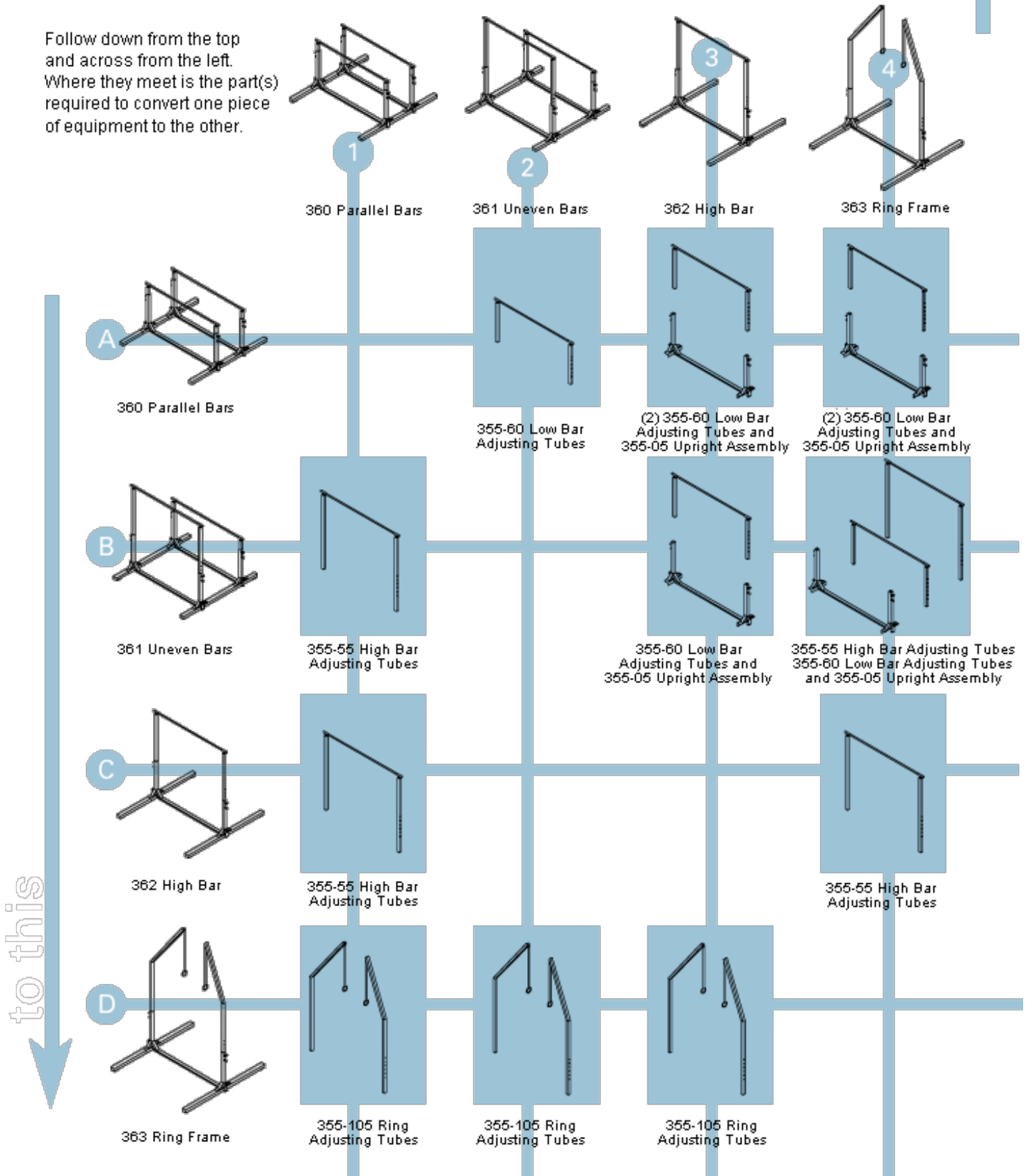


RING ASSEMBLY PART No. 355-110

RING FRAME ADJUSTING TUBES PART No. 355-306

it all adds up

Follow down from the top and across from the left. Where they meet is the part(s) required to convert one piece of equipment to the other.

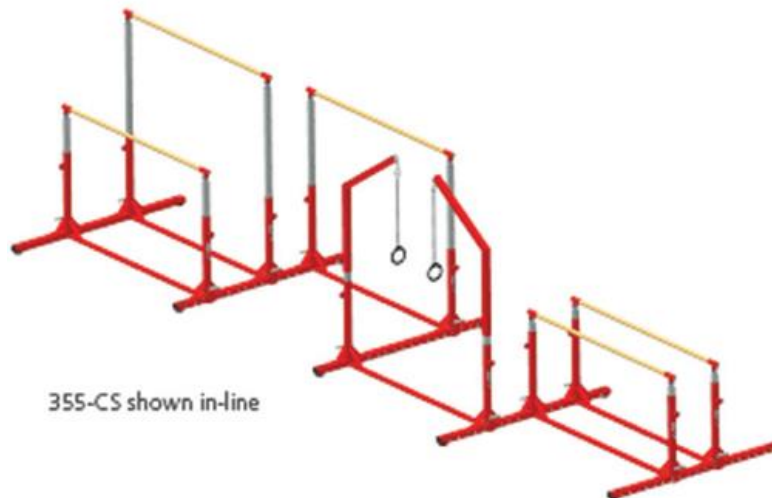


2. Set-Up, Assembly and Adjustments

Please first refer to sections **2.1. Pre-Assembly of Just for Kids Uprights**

Depending on the layout you chose for your Just for Kids Apparatus, please refer to the following sections:

2.2 Just for Kids Individual Apparatus Set-up and in-line layout _____ **Page 10**



2.3 Just for Kids Complete System Set-up - 355-CS _____ **Page 11**



2.1. Pre-Assembly Instruction for Just for Kids Uprights (#355-05)



This step must be done first, before any further Assembly of your Apparatus! Ensure the screws are tightened securely!

1. Locate the **two Just for Kids Uprights** (#355-351), **one Just for Kids Cross Tube** (#355-361) and the **7/32" Allen key**.
2. Slide the Cross Tube over the connection block. Line up the holes and thread the supplied 3/8" Button Head Screw into the hole. Tighten screw firmly with a 7/32" Allen key. (**Fig. 1**)
3. Repeat previous step to assemble the second Upright to the Cross tube. The resulting assembly is now referred to as a **Just for Kids Upright Assembly #355-05**.

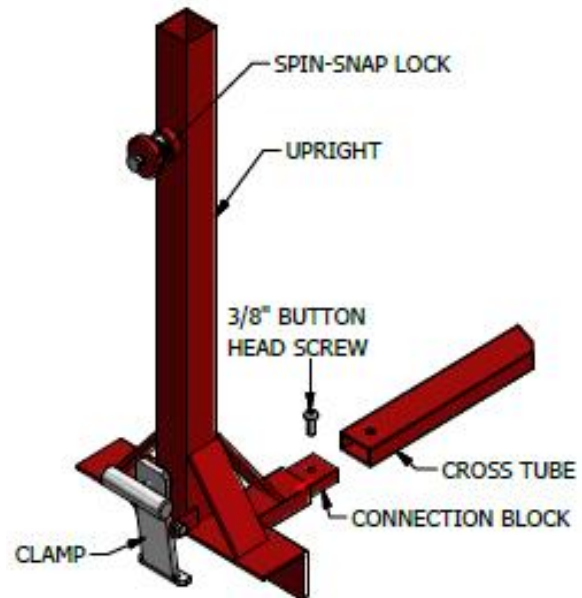


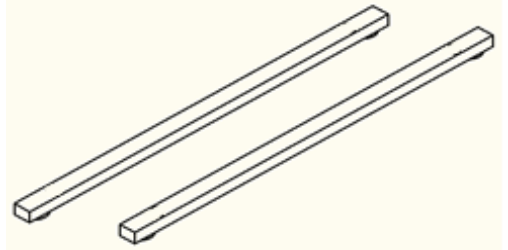
Fig. 1



Refer to the instructions below for complete details assembly of all other related components for the particular Just For Kids Apparatus.

2.2. Just for Kids Individual Apparatus Set-up and in-line layout

1. Align **both Just for Kids Bases** (#355-01) as shown in **Fig. 2** below.
2. Ensure that Bases are parallel to each other and install **1 or 2 Just for Kids Upright Assemblies** (#355-05 previously assembled) between the **2 (#355-01) Bases** (**Fig. 2**). **Tighten the clamp (Fig. 1)** on the lower section of each side of the Just for Kids Upright Assemblies (#355-05) by turning the T-Handle **CLOCKWISE**. This will assist in maintaining the correct width and alignment. **Use diagonal measurements (99-7/8") to help square up bases. When measured, the two diagonal distances should be approximately the same.**



THE BASES MUST BE PARALLEL TO EACH OTHER TO ALLOW FOR PROPER AND COMPLETE HORIZONTAL ADJUSTMENT OF THE UPRIGHTS ALONG THE LENGTH OF THE BASES.

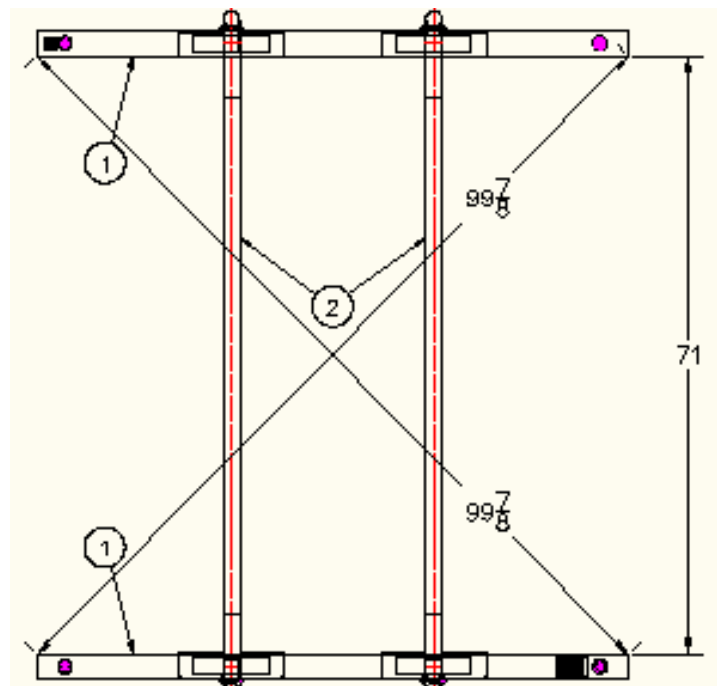
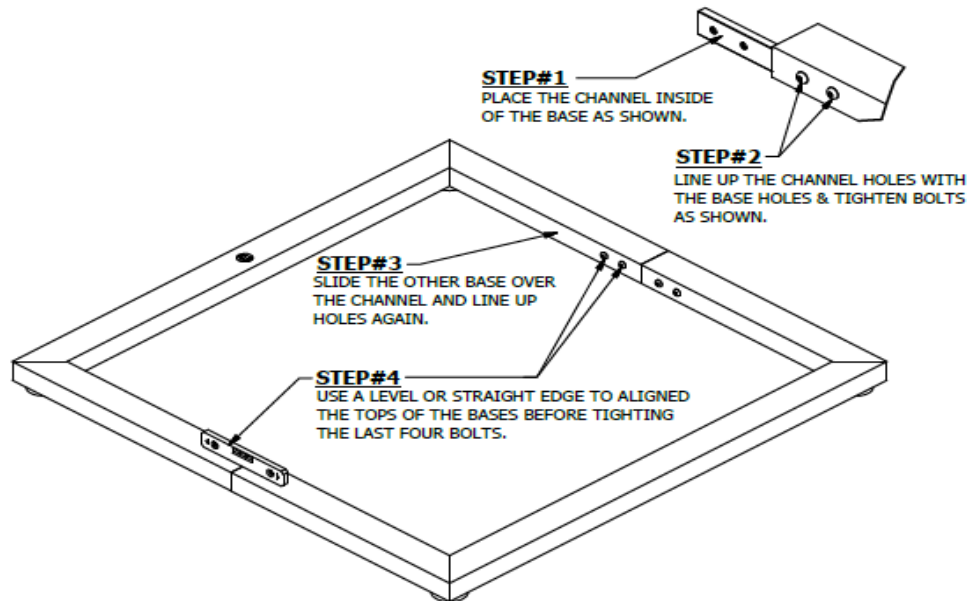


Fig. 2

2.3. Just for Kids Complete System Set-up - 355-CS

This part requires **(1) Just for Kids 4-Station Circuit Base (#355-154)** & **(4) Just for Kids Single Bases (#355-01)**. Since the **Just for Kids 4-Station Circuit** comes with **(1) Just for Kids 4-Station Circuit Base** & **(8) Just for Kids Single Bases**, you will have **(4) Just for Kids Single Bases left over by choosing this layout.**

1. Assemble the **4-Station Circuit Base (#355-154)** as shown below, and position it in the center of the desired location for the apparatus to be set up. **The complete 4-station Circuit uses a floor area greater than 17 feet x 17 feet square.**



2. Position the 4 Base Leg assemblies (#355-01), around the **4-Station Circuit Base**, as shown in **Fig. 3** on the next page.
3. Beginning with **Station #1**, install **2 Just for Kids Upright assemblies (#355-05)** between the **Just for Kids 4-Station Circuit Base (#355-154)** & one of the **Just for Kids Single Base (#355-01)**. **Tighten the clamp (Fig. 1)** on the lower section of each side of the Just for Kids Upright Assemblies (#355-05) by turning **CLOCKWISE**. This will assist in maintaining the correct width and alignment.



THE BASES MUST BE PARALLEL TO EACH OTHER TO ALLOW FOR PROPER AND COMPLETE HORIZONTAL ADJUSTMENT OF THE UPRIGHTS ALONG THE LENGTH OF THE BASES.

4. Using a measure tape, measure the diagonal corner to corner distance of the bases in **Station 1** as shown in **Fig. 4** on the next page. If required, **loosen the Clamp** on the Upright of the **Just for Kids Single Base (#355-01)** side and slide the Just for Kids Single Base (#355-01) as required to even out the diagonal distance. **Use diagonal measurements (92-3/8") to help square up the bases. When measured, the two diagonal distances should be approximately the same.**
5. Then proceed to each of the 3 other stations and install one or two uprights, measure and adjust the diagonal distance of each base. Once all uprights are installed, take the time to observe your

proposed apparatus layout and ensure that there is sufficient floor space for landing mats. Make any adjustments in the location at this point prior to laying down the mats.

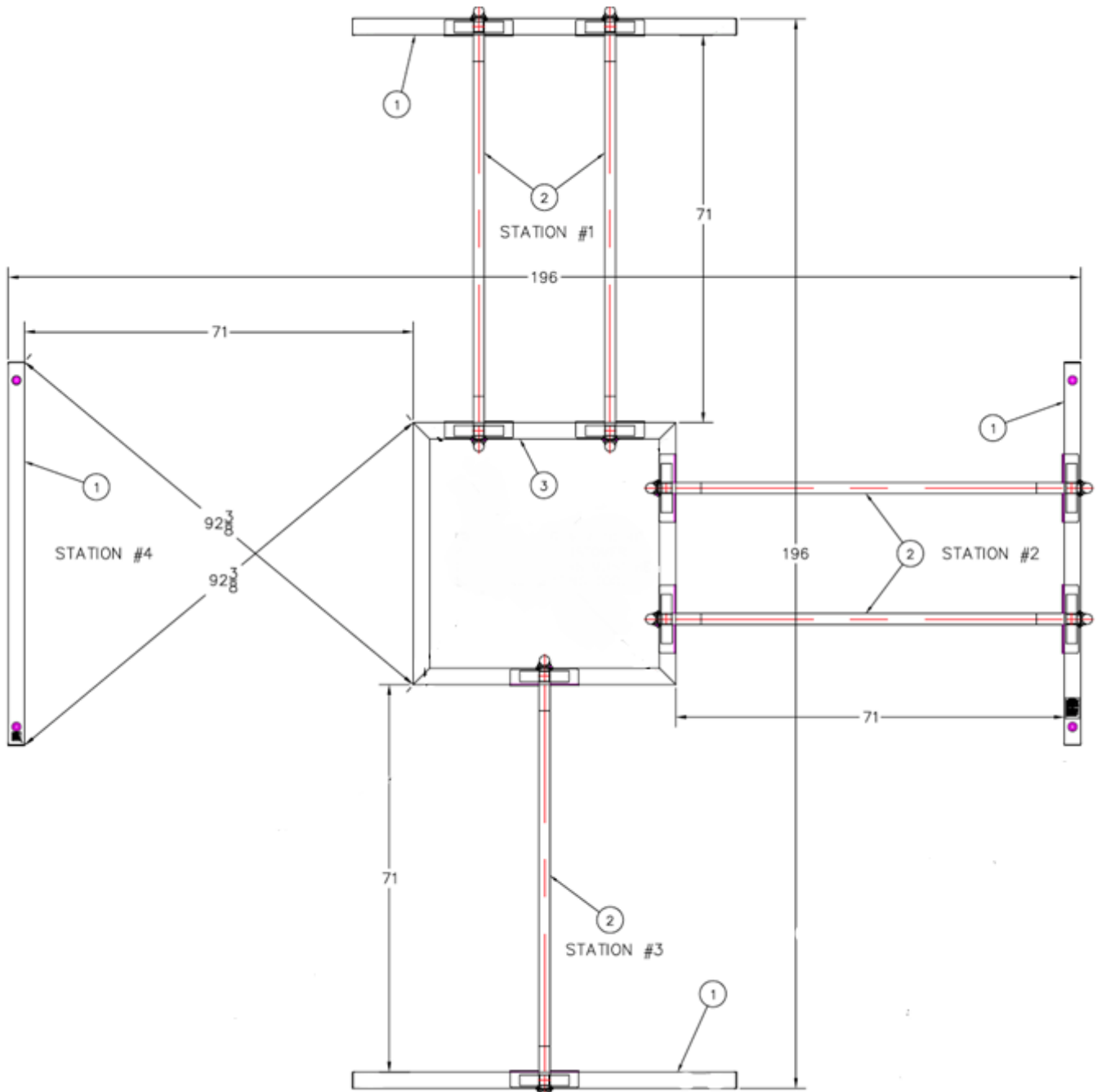


Fig. 3

2.4. Just for Kids Rail to Adjusting Tube Assembly



This procedure will require at least two (2) qualified persons. Children or other unqualified personnel should at no time undertake any part of this procedure.

The **length** of the Just for Kids Adjusting Tube you are working with will vary depending on the Just for Kids product that you are assembling. However, the procedure for assembling rails and adjusting tubes is the same for all products.

1. Locate (1) rail and (2) Adjusting Tubes.
2. Remove the Nylock Nuts and mounting Bolts from the rail U-bracket located on the end of each rail.
3. Working with one (1) Adjusting Tube at a time, place the rail pivot, which is located at one end of the Adjusting Tube, into the U-bracket. **See Fig. 4** below. The locking holes in the Adjusting Tube must face outwards (end of the rail).
4. Align the hole in the rail pivot with the one in the U-bracket and insert the mounting Bolt through these holes. Install the Nylock nut with the nylon ring facing away from the U-bracket.
5. Tighten the Nylock & bolt snug, but don't over tighten. A small play between the U-brackets and rail pivot need to allow for the bar to flex. **See Fig. 4** below.



When tightening the nut and bolt, the Nylon Ring in the Nylock nut must be past the end of the threads of the bolt to ensure that the nut won't come loose.

6. Repeat steps 3 to 5 with a second Just for Kids Adjusting Tube at the opposite end of the Rail.
7. If you are assembling Just for Kids Parallel Bars or Uneven Bars, repeat Steps 1 through 6 with the other Rail and Adjusting Tubes.

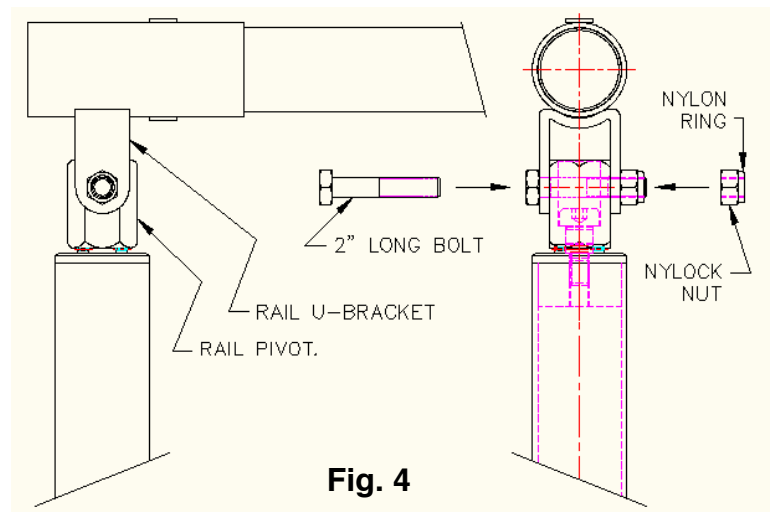


Fig. 4

2.5. Just for Kids Rail & Adjusting Tube Assembly to Uprights Assembly



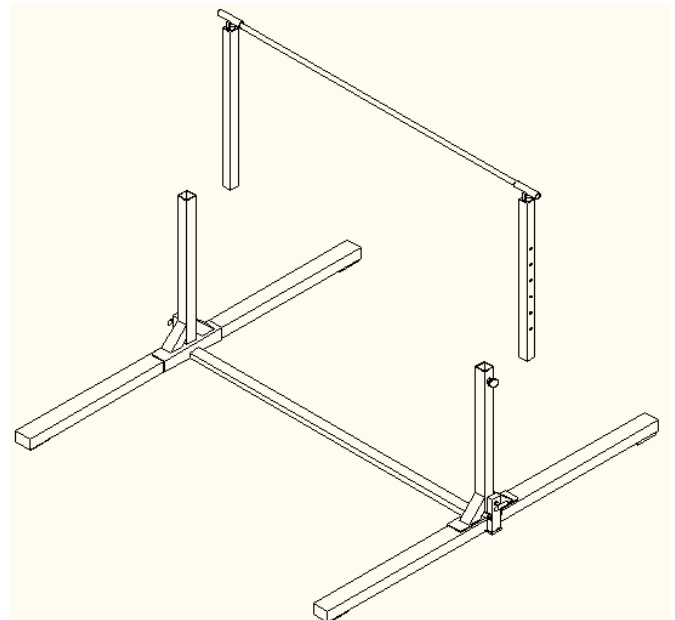
This procedure will require at least two (2) qualified persons. Children or other unqualified personnel should at no time undertake any part of this procedure.

1. Locate one (1) Just for Kids Upright Assembly (#355-05).



See Page 9, Pre-assembly of Just for Kids Uprights, if this step was missed.

2. Loosen the **Spin-Snap Lock** on each side of the Upright Assembly by turning the Spin Lock portion (round disc) **COUNTERCLOCKWISE** (See Fig. 5) until it stops.



3. Prepare to slide the Rail & Adjusting Tube Assembly into the Upright Assembly (See Fig. 5). Lower the Rail & Adjusting Tube Assembly into the Uprights. Pull outward on the Snap Lock Device. Once the Adjusting Tube reaches the pin, lower the rail while releasing the Snap Lock Device until the 1st Adjusting Tube hole allows the pin to fall into the locking hole. **The Snap Lock Device is now engaged.**



To avoid injury while lowering the rail into position, keep hands well clear of the Adjusting Tubes where they slide into the Uprights.

4. Position the rail at a height that will be comfortable to work with during the set-up of the apparatus and engage the Snap Lock Device so that the pin drops into a hole. **Tighten the Spin Lock portion securely by turning it clockwise.**
5. If you are assembling the Just for Kids Parallel Bars or Uneven Bars, repeat Steps 1 through 6 with the second Upright Assembly and Rail & Adjusting Tube Assembly.



To avoid possible injury and/or damage to the first Rail & Adjusting Tube Assembly while working with the second Upright, ensure that the first Assembly is either mounted & locked to the Bases or well clear of the working area and cannot be accidentally tipped over.

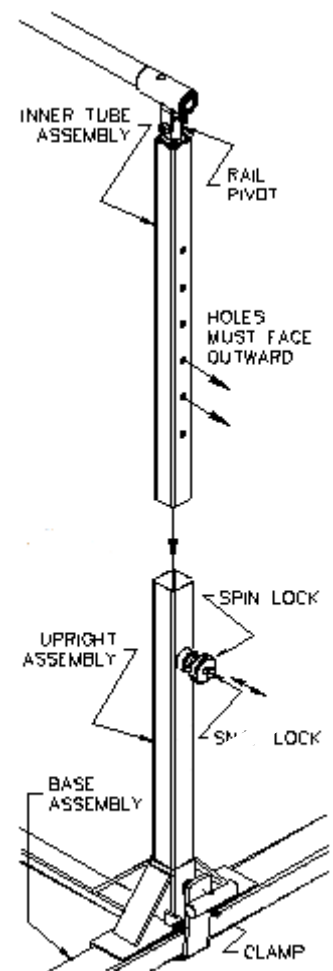


Fig. 5

2.6. Just for Kids Ring Frame to Uprights Assembly



This procedure will require at least two (2) qualified persons. Children or other unqualified personnel should at no time undertake any part of this procedure.

1. Locate one (1) Just for Kids Upright Assembly (#355-05).



See Page 9, Pre-assembly of Just for Kids Uprights, if this step was missed.

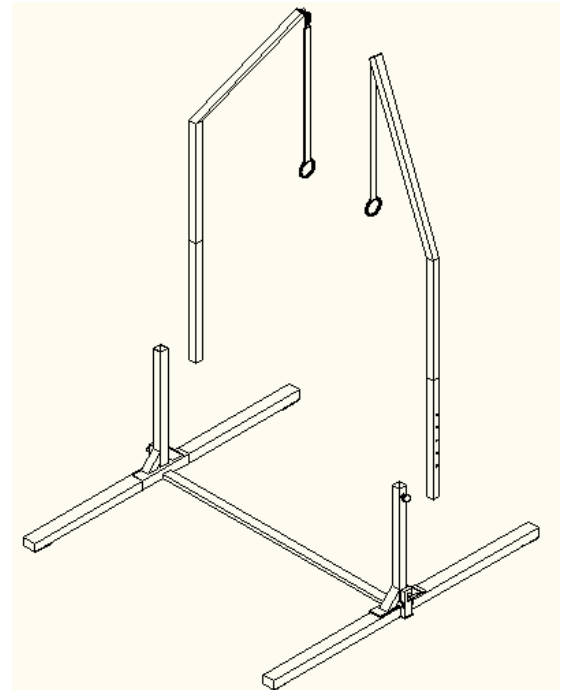
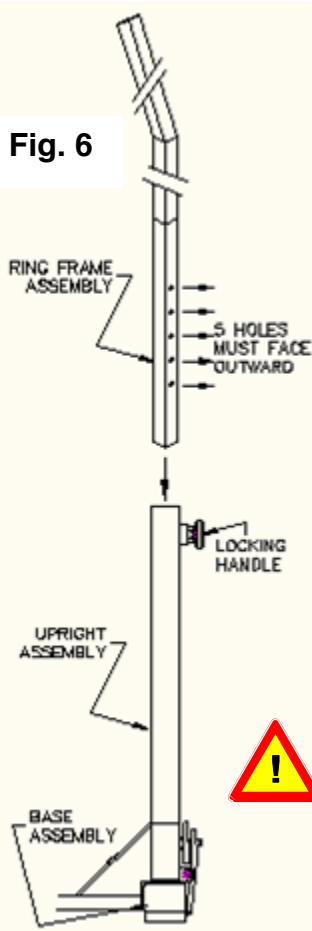


Fig. 6



2. Loosen the Spin-Snap Lock on each side of the Upright Assembly by turning the Spin Lock portion (round disc) **COUNTERCLOCKWISE** (See Fig. 1). Turn the handle counterclockwise until it stops.

3. Working with one Just for Kids Ring Frame at a time, prepare to slide the Ring Frame Assembly into the Just for Kids Upright Assembly (See Fig. 6). The locking holes in the Just for Kids Ring Frame must face to the outside of the Uprights.

4. Release the Snap Lock Device on each Just for Kids Upright and lower the Just for Kids Ring Frame into the Uprights. Pull outward on the Snap Lock Device. Once the Adjusting Tube reaches the pin, lower the Adjusting tube while releasing the locking device, until the 1st adjusting tube hole allows the pin to fall into the locking hole. **The Snap Lock Device is now engaged.**

To avoid injury while lowering the Just for Kids Ring Frame into position, keep hands well clear of the Adjusting Tubes where they slide into the Uprights.

5. Position the Ring Frame Assembly at a height that will be comfortable to work with during the set-up of the apparatus and engage the Snap Lock Devices so that the pin drops into a hole. **Tighten the Spin Lock portion securely by turning it clockwise.**
6. Locate the Just for Kids set of Rings (#355-110).

Quick links should be oriented so they will be tightened by turning the down

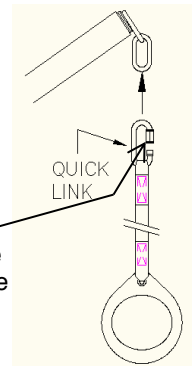


Fig. 7

7. Open the quick links on each Just for Kids Ring and mount them to the Ring Frame. **Close the quick links securely.** (See Fig. 7)

2.7. Changing Just for Kids Apparatus Configurations

Simply by changing the combination of Just for Kids Uprights placed between the SPIETH America Just for Kids Bases, **you can create numerous Apparatus Configurations** (See Chart on page 7).



This procedure will require at least two (2) qualified persons. Children or other unqualified personnel should at no time undertake any part of this procedure.

1. To install or remove the Just for Kids Uprights on the bases, completely loosen the Clamp on both sides of one of the Upright Assemblies by turning Counterclockwise direction.
2. Carefully lift an Upright Assembly onto or off the bases. Always adjust the distance between the Just for Kids Bases so that the inside surfaces of the upright clamp mechanisms are tight to the Bases.



Ensure that the Upright Assemblies remain square & perpendicular to the Bases after adjusting their location on the bases.

3. Lock the Uprights in place by tightening the Clamp handle and spinning it in a clockwise direction.
4. If you are assembling a Just for Kids Parallel Bars or Uneven Bars, repeat steps 1 through 3 with the second Just for Kids Upright.

2.8. Equipment Height Adjustment



SPIETH America recommends that (2) qualified persons perform this adjustment. At no time should children or other unqualified persons perform equipment height adjustments.

1. To avoid possible injury and/or damage to the equipment, support the Rail or Ring Frame during all Adjusting Tube height adjustments.



To avoid injury while adjusting Ring Frame or Rail height, keep hands well clear of the Adjusting Tubes where they slide into the Uprights.

2. Loosen the Spin-Snap Lock Device on each side of the Uprights, by turning the Spin Lock portion (round disc) counterclockwise. (See **Fig. 8**)
3. While supporting the weight of the Rail or Ring Frame, pull outward on the Snap Lock Portion of the Spin-Snap Lock Devices on the Uprights. (See **Fig. 8**)
4. Adjust the height of the rail to the desired setting by raising or lowering the Adjusting Tube. **Note that the height settings are in increments of 3”.**

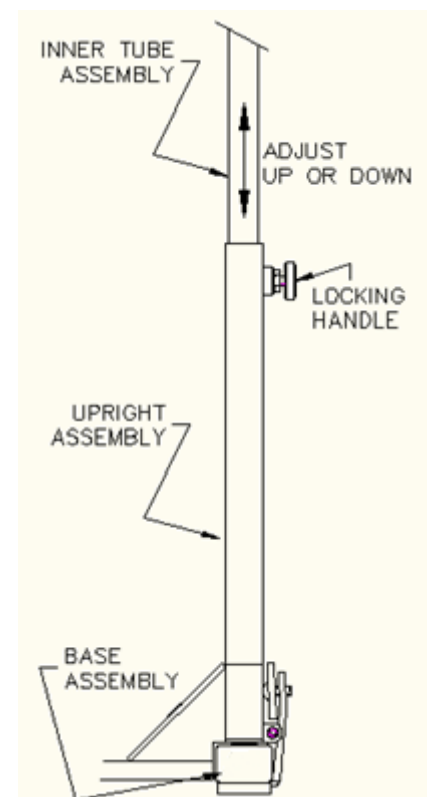


Fig. 8

5. Release the Snap Lock Devices and lift or lower the Rail or Ring Frame Adjusting tube until the Snap Lock device's pin is engaged in the locking hole.



Ensure that the Snap Lock Devices are fully engaged in a locking hole.

6. With the Snap Locking Devices fully engaged, tighten the Spin Lock Portion securely, by turning the round disc clockwise.

2.9. Horizontal Adjustment of Uprights



SPIETH America recommends that (2) qualified persons perform this adjustment. At no time should children or other unqualified persons undertake the horizontal adjustments if the Uprights.



Always Support the uprights and installed apparatus during this adjustment!

1. Loosen the Clamp Handles on the lower outside of the Uprights, by turning in a counterclockwise direction.
2. Slide the Uprights horizontally along both Bases into the desired position.



To avoid injury while adjusting the Uprights horizontally along the Bases, keep well clear of the clamp mechanisms.

3. Re-tighten the Clamp Handles, by turning in a clockwise direction.

3. Spare parts

Description		Part Number
1 Piece – Just for Kids Spin-Snap Lock (Combination of Locking Handle and Snap Lock)		P355-254A
1 Piece – Just for Kids Clamp		P355-248A
1 Piece - Just for Kids Veneered Fiberglass Rail		355-65A
1 Piece – Just for Kids Low Bar Adjusting Tube		355-62
1 Piece – Just for Kids High Bar Adjusting Tube		355-57
1 Pair – Just for Kids Ring Set (Straps and Quick link included)		355-110
1 Pair – Just for Kids Base Foot Pad		P355-BFP
1 Pair – Just for Kids Base End Cap		P355-BEC

4. SAFETY



Any activity involving motion or height creates the possibility of serious injury including permanent paralysis and even death from landing or falling on the neck, head or other parts of the body.

You assume the risk of serious injury in using this equipment. However, the risk can be reduced by strictly following these rules at all times.

1. This equipment is designed and intended for use only by the beginner level gymnasts under a weight of 150 lbs (68 kg).
2. Use this equipment **only** under the supervision of a trained and qualified instructor.
3. This equipment **must be used only when protected by proper matting as recommended by the Federation of International Gymnastics (F.I.G.)**. If in doubt, concerning proper matting, **do not use this equipment**.
4. This equipment **must be used with proper spotting equipment and qualified spotters suitable to the activity or skill**. Always consult an instructor.
5. **Know your own limitations and the limitations of this equipment**. Follow progressive learning techniques and always consult an instructor.
6. **Always inspect this equipment for proper stability before each use**.
7. **Always inspect this equipment for loose fittings and parts. Replace any worn, defective or missing parts**.
8. **Always inspect this equipment for improper or unsafe installation. If in doubt, do not use this equipment**.